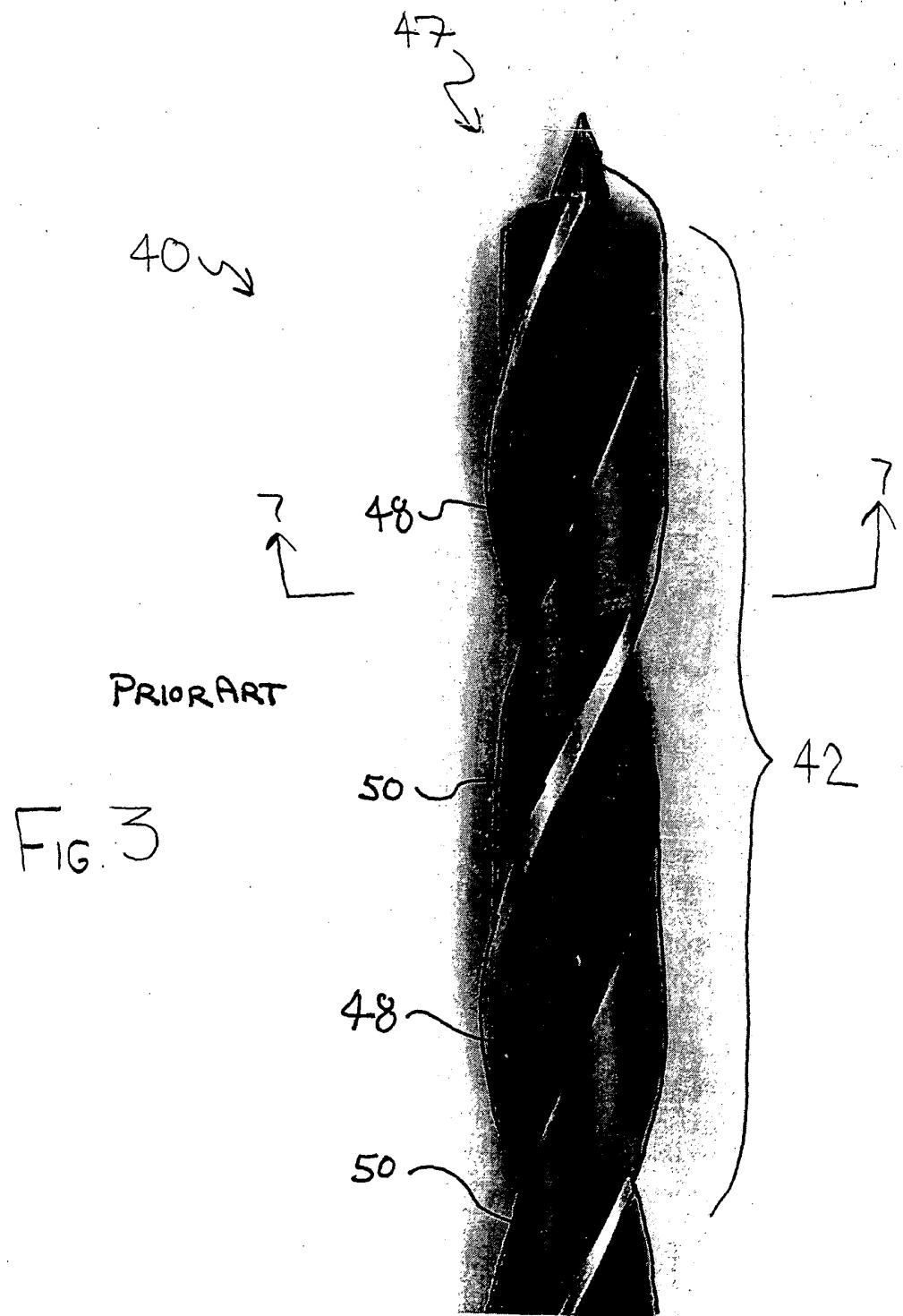
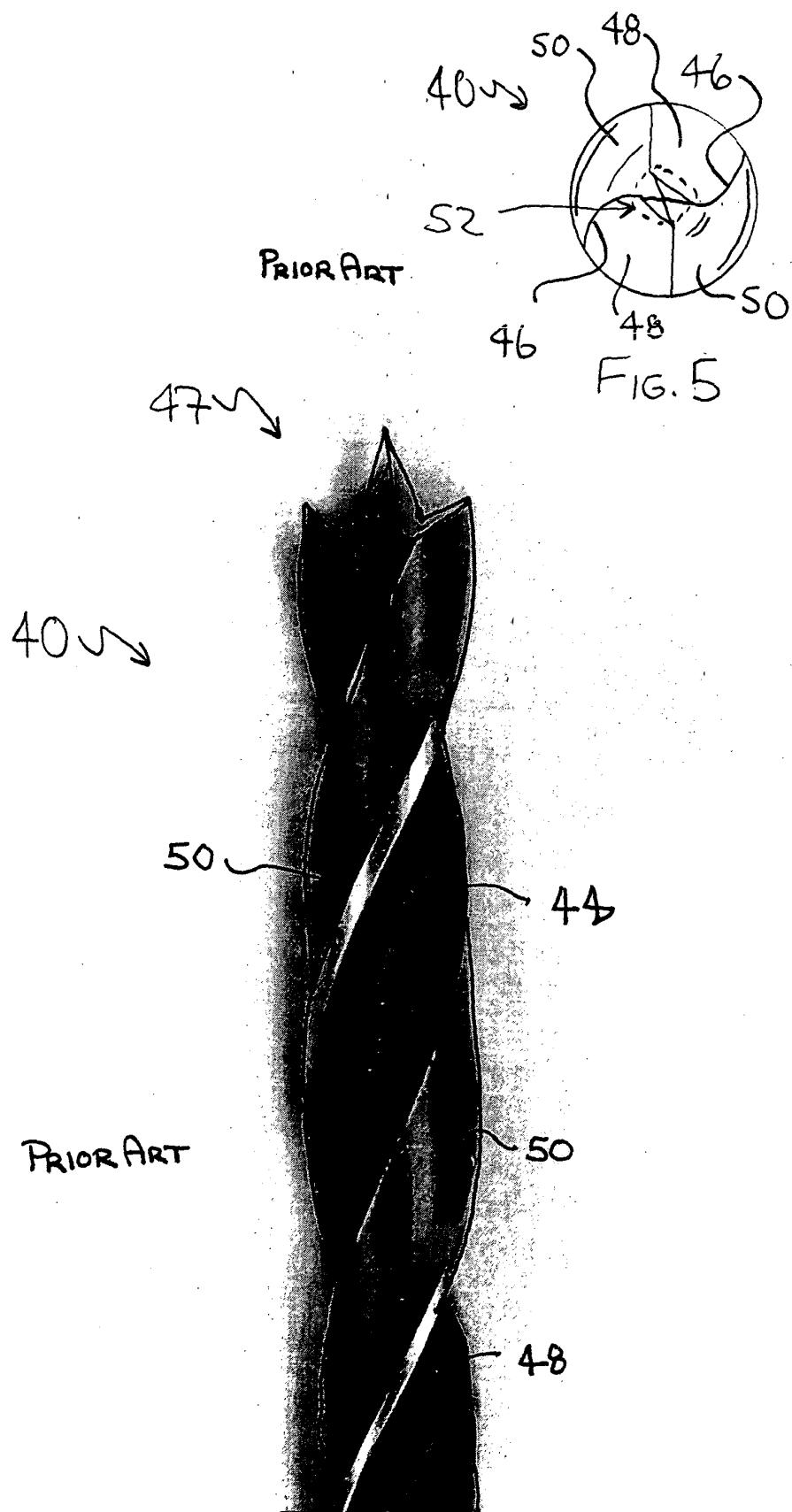


PRIOR ART

FIG. 1





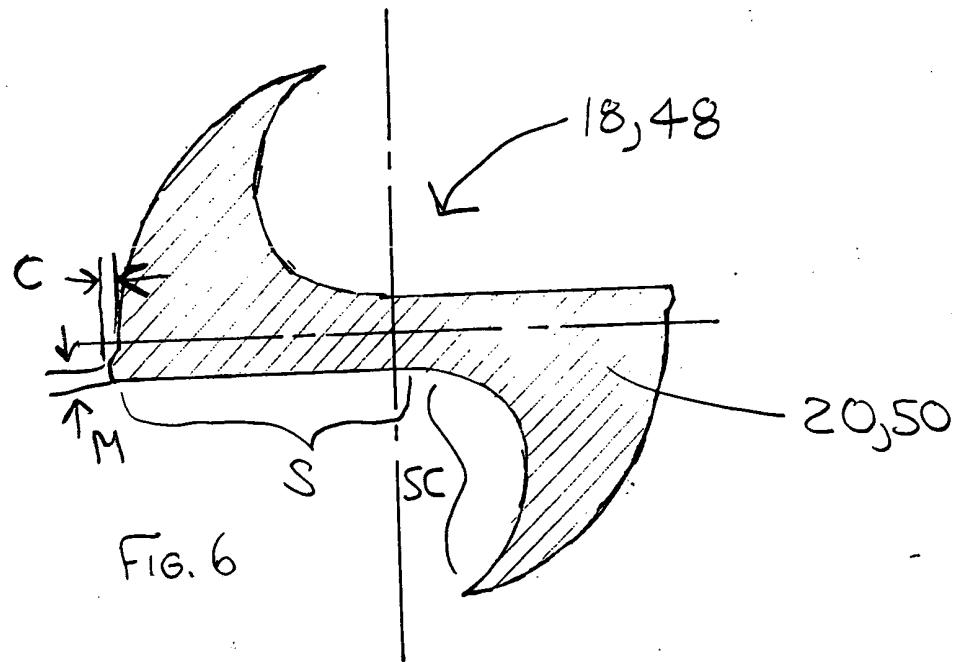


FIG. 6

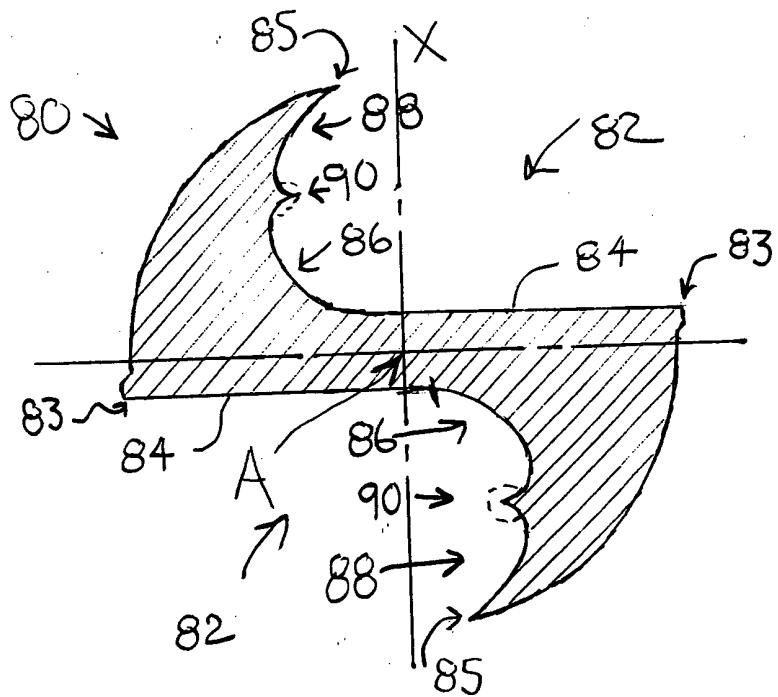


FIG. 7

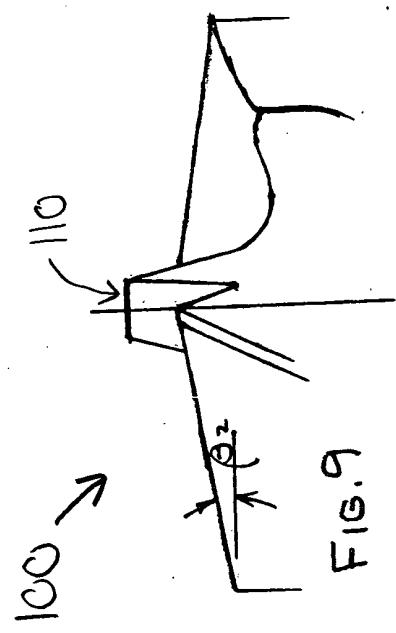


FIG. 9

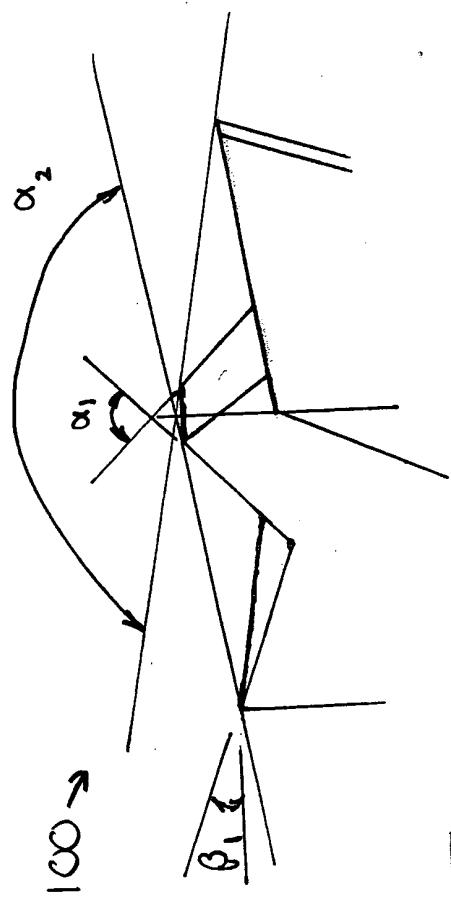


FIG. 8

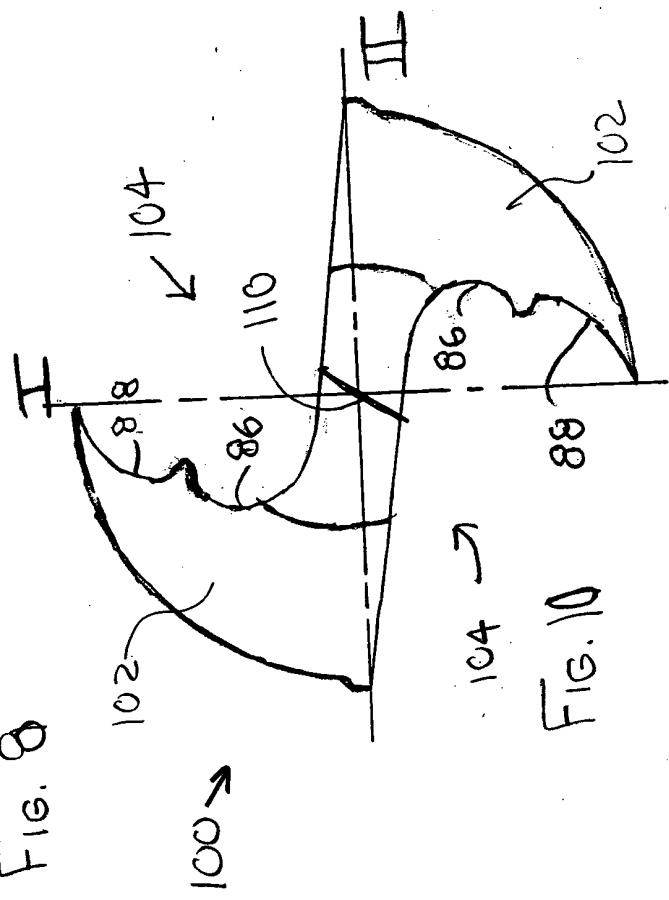
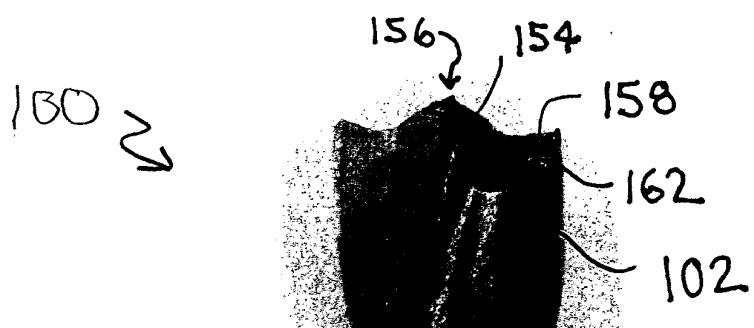
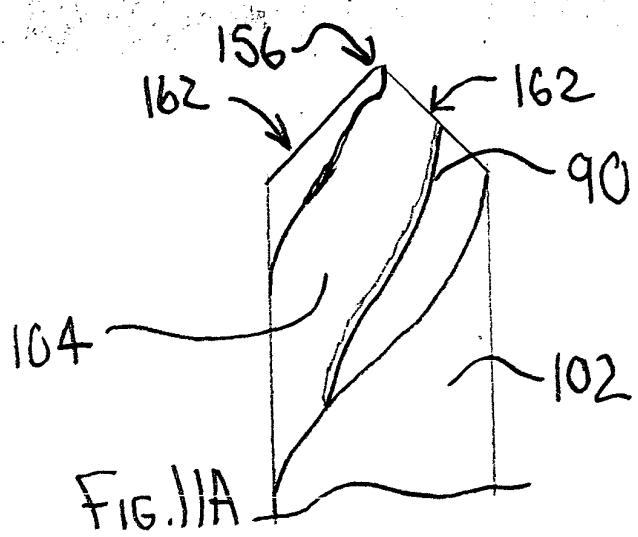


FIG. 10



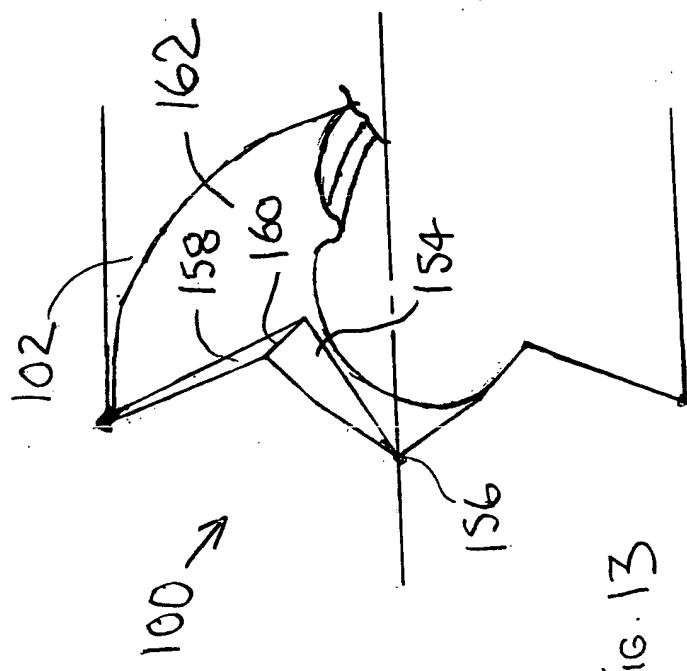


FIG. 13

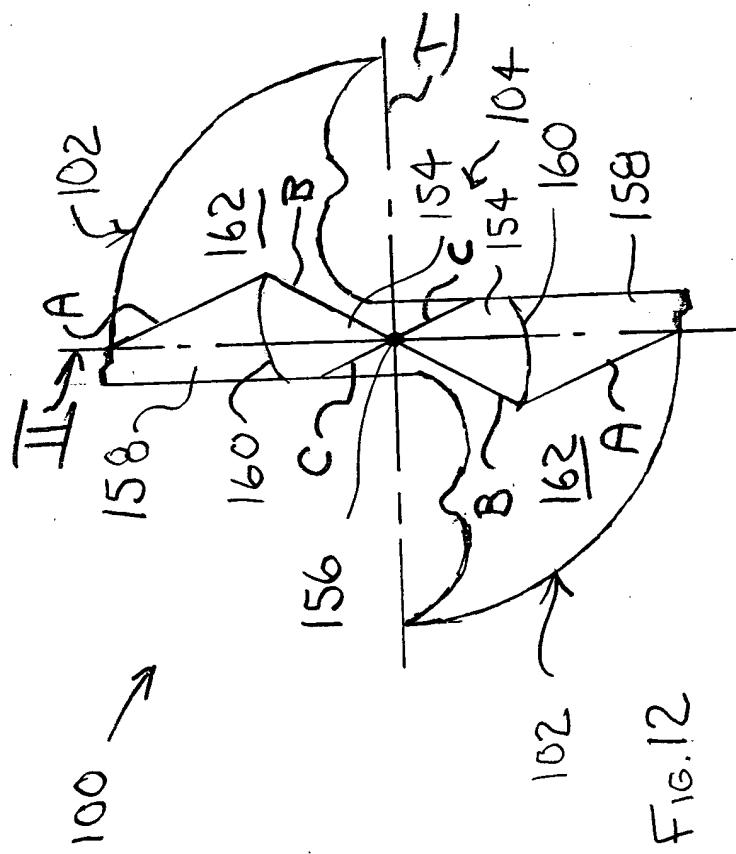


FIG. 12

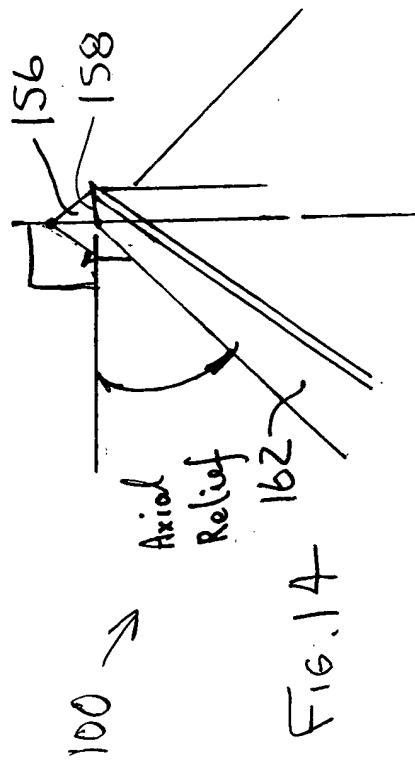
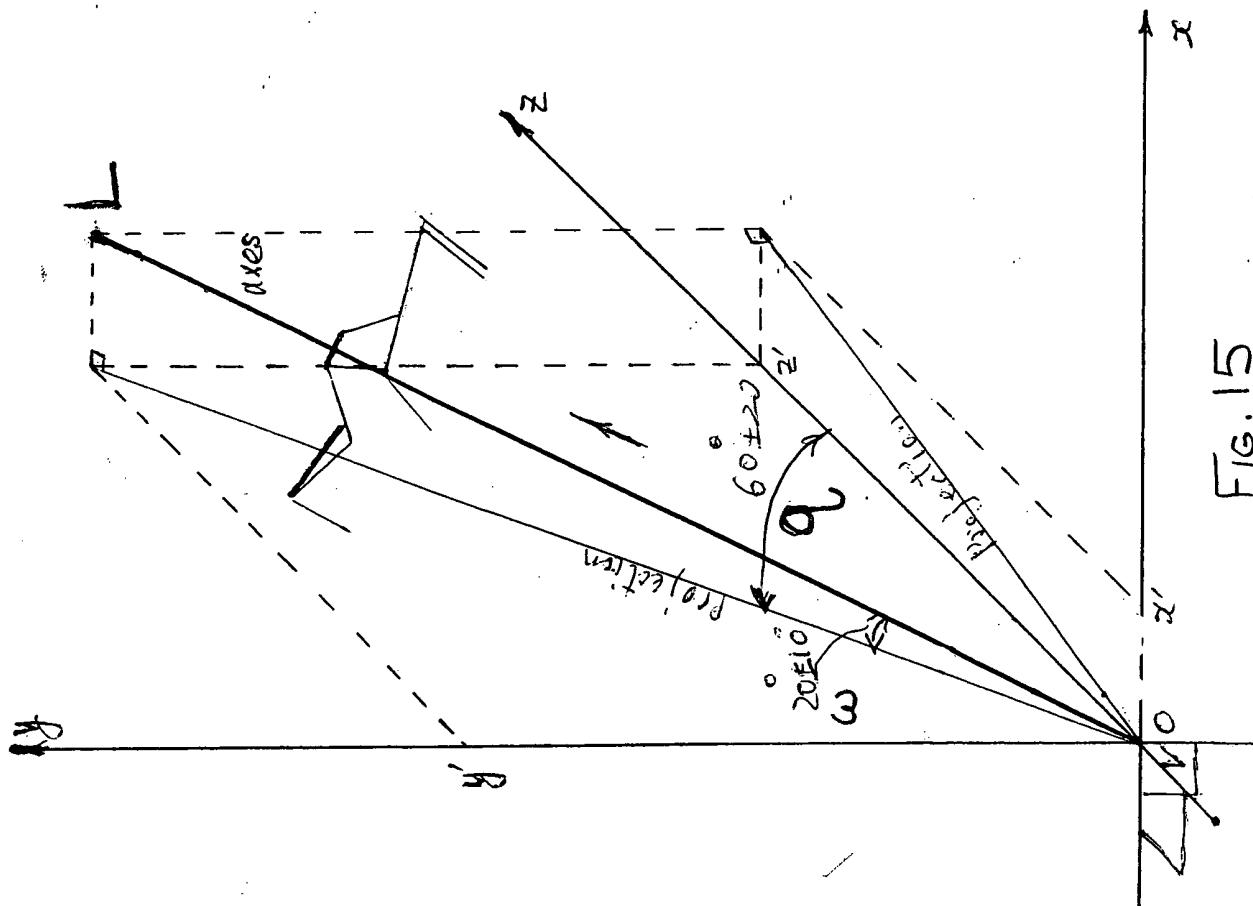
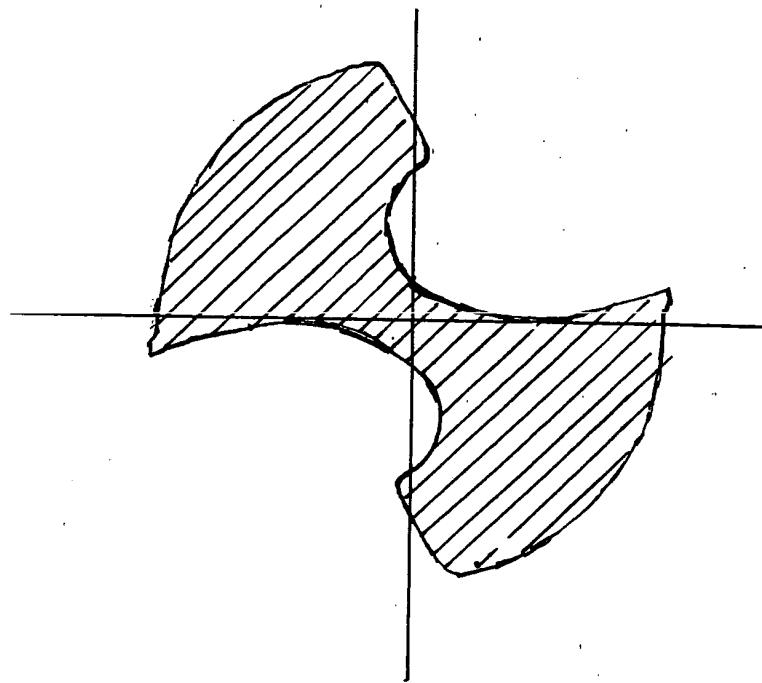


FIG. 14

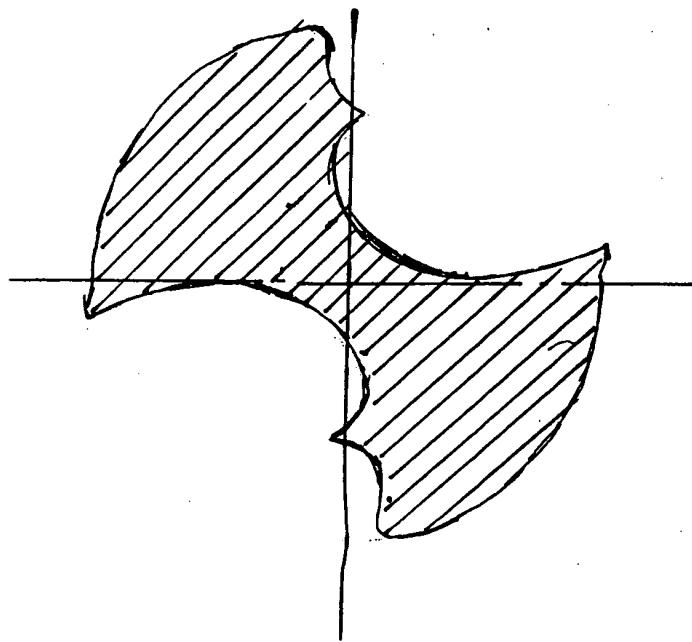
Geometric for  
Axial Relief





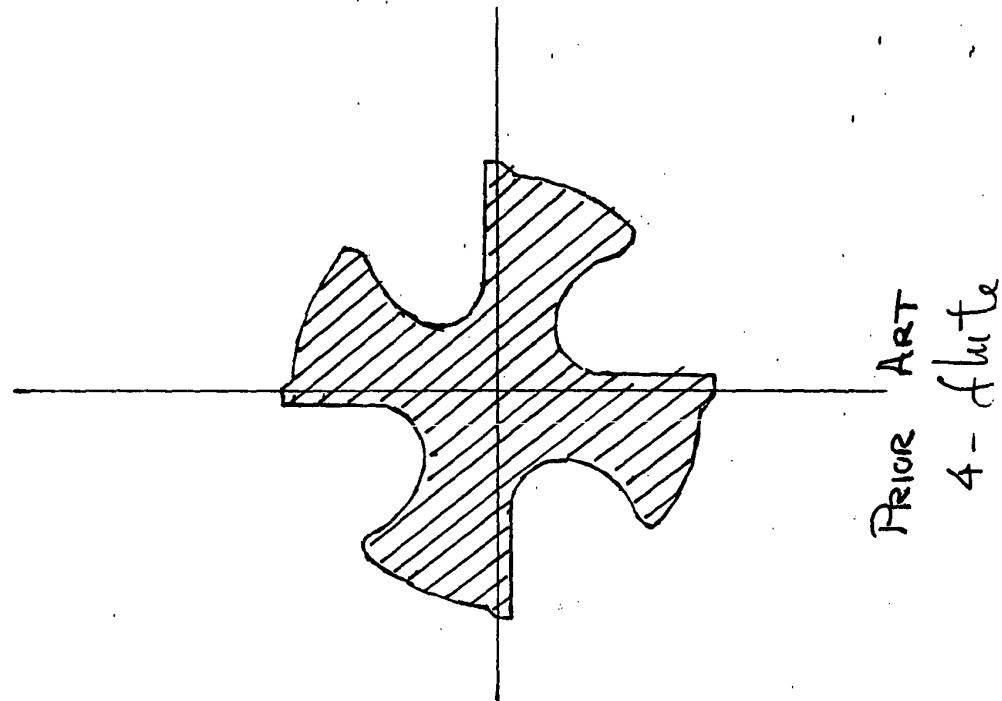
Prior Art

FIG. 17



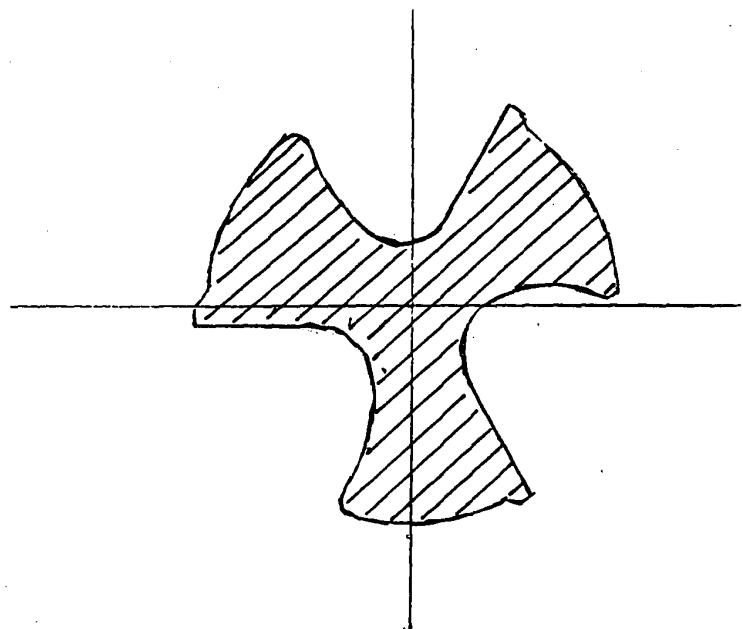
Prior Art

FIG. 16



Prior ART  
4-flute

FIG.19



Prior ART  
3-flute

FIG.18

